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**(19) AUSTRALIAN PATENT OFFICE**

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**(10) Patent No. 573594**

**(54) Title**  
**SMOKE DETECTION APPARATUS**

**(51) International Patent Classification(s)**  
**G08B 017/10**

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**1983.07.04**

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**AU**

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**Martin Terence Cole**

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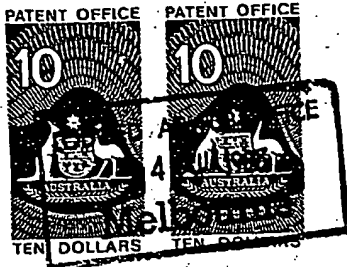
Form 1.

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Patents Act 1952-1969

30236/84

APPLICATION FOR A PATENT



COMPLETE AFTER PROVISIONAL SPECIFICATION No. 30236/84

(1) Here  
insert (in  
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Applicant or  
Applicants,  
followed by  
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I <sup>(1)</sup> MARTIN TERENCE COLE  
of 29 Stafford Street, Huntingdale,  
Victoria, 3166, Australia

(2) Here  
insert Title  
of Invention.

hereby apply for the grant of a Patent for an invention entitled: <sup>(2)</sup>  
"Improvements Relating to Smoke Detection Apparatus"

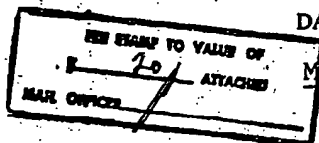
which is described in the accompanying PROVISIONAL specification.  
~~EXISTING~~

APPLICATION ACCEPTED AND AMENDMENTS

My ALICED 26-4-88  
~~XXX~~ address for service is Messrs. Edwd. Waters & Sons, Patent Attorneys,

LODGED AT SUB-OFFICE Queen Street, Melbourne, Victoria, Australia.  
- 4 JUL 1983  
Melbourne

DATED this 4th day of July, 19 83  
MARTIN TERENCE COLE



By my Patent Attorneys  
EDWD. WATERS & SONS

By: [Signature]  
V.J. Dyson  
Registered Patent Attorney

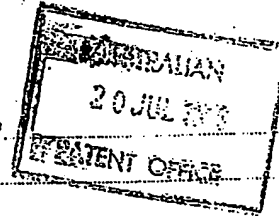
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MARTIN TERENCE COLE(2) Here  
insert title  
of invention.for a Patent \_\_\_\_\_ for an invention entitled:<sup>(2)</sup>  
"Improvements Relating to Smoke Detection Apparatus"I  
~~we~~

MARTIN TERENCE COLE

(3) Here  
insert (in  
full) Address  
or Addresses.of<sup>(3)</sup> 29 Stafford Street, Huntingdale, Victoria,  
3166, Australia

do solemnly and sincerely declare as follows:

1. I am  
~~We are~~ the applicant for the patent.
2. I am  
~~We are~~ the actual inventor of the invention.

-or-

I am  
~~We are~~(4) Here  
insert full  
Name(s) and  
Address(es)  
of Actual  
Inventor(s) if  
other than  
Applicant.the actual inventor of the invention, and the facts upon which I am  
~~We are~~ entitled to  
make the application, are as follow:(5) Full Name  
of Actual  
Inventor or  
Inventors.I am  
~~We are~~ the assignee of the said<sup>(5)</sup>

DECLARED at

Huntingdale

this

4th

day

of July

1983

(6)

(6) Signature  
of Applicant or  
Applicants.

(12) PATENT ABRIDGMENT (11) Document No. AU-B-30236/84  
(19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 573594

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SMOKE DETECTION APPARATUS

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(56) Prior Art Documents  
12971/83 555623 F15C 3/04, G01N 1/22  
70113/81 541729 G08B 17/10, G12B 9/02

(57) Claim

1. A smoke detector system including a sampling pipe which is connected to an associated smoke detection device, comprising:

an apertured housing adapted for connection to said pipe at a point on said pipe remote from the connection of said pipe to said associated smoke detection device;

plug means in said housing for controlling flow of ambient gaseous atmosphere to said sampling pipe such that under normal ambient conditions ambient gaseous atmosphere is blocked from said sampling pipe;

said plug means comprising temperature responsive means such that when the ambient temperature exceeds a predetermined value, said plug means becomes ineffective and permits the flow of ambient gaseous atmosphere, which is admitted to said sampling pipe for exposure to said associated smoke detection device.

2. A system according to claim 1, in which said temperature responsive means comprises a low melting point substance.

7. A smoke detector system, as claimed in any preceding claim including a smoke detection device which comprises a sampling chamber where the presence of smoke is sensed;

a reticulation smoke transport system for continuously sucking ambient air samples from a plurality of spaced sampling locations, for combining said samples and for delivering said combined samples to said smoke detection device;

said reticulation smoke transport system comprising an exhaust fan for continuously sucking said combined samples out of said smoke detection means;

said reticulation smoke transport system further comprising a main sampling pipe connected to said sampling chamber for delivering said combined samples thereto;

a plurality of branch sampling pipes, each connected at one end to said main sampling pipe and having the other end terminated at a respective one of said plurality of spaced sampling locations;

whereby said exhaust fan sucks individual air samples from said plurality of sampling locations, through the respective ones of said branch sampling pipes, through the main sampling pipe, and out through said smoke detection device;

a sampling head connected to each branching sampling pipe at the said sampling location;

a portion of said sampling heads comprising means to individually and selectively block the admission of air samples from the respective sampling location to said respective branch sampling pipe when the temperature at said sampling head is below a value which is individually and selectively matched to a temperature high enough to indicate a danger condition at the background of said respective sampling location; the remainder of said sampling heads having no means to block the admission of air samples to said respective branch pipe;

whereby smoke present at the said remainder of said sampling heads is promptly conveyed to said sampling chamber while smoke present at said portion of said sampling heads is delayed and not conveyed to said sampling chamber until the temperature at the individual sampling head exceeds the

(11) AU-B-30236/84

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(10) 573594

respective temperature high enough to indicate a danger condition at the background of the respective sampling location.

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Form 10

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PATENTS ACT 1952-69

# COMPLETE SPECIFICATION

(ORIGINAL)

Class

Int. Class

Application Number: PG 0116/83  
Lodged: 4th July, 1983

30236/84

Complete Specification Lodged:

Accepted:

Published:

Priority:

Related Art:

This document contains the  
amendments made under  
Section 126 of the Patents Act  
1952-69.

Name of Applicant: MARTIN TERENCE COLE

Address of Applicant: 29 Stafford Street, Huntingdale, Victoria 3166, Australia.

Actual Inventor: MARTIN TERENCE COLE

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50 QUEEN STREET, MELBOURNE, AUSTRALIA, 3000.

Complete Specification for the invention entitled:

"IMPROVEMENTS RELATING TO SMOKE DETECTION APPARATUS"

LODGED AT SUB-OFFICE  
- 3 JUL 1984

Melbourne

The following statement is a full description of this invention, including the best method of performing it known to me

IMPROVEMENTS RELATING TO SMOKE DETECTION APPARATUS

This invention relates to smoke detection apparatus.

Most modern furnishing materials can produce extremely dangerous fumes when burned including Carbon  
5 Monoxide, Hydrogen Cyanide and Hydrogen Chloride. Because of the highly toxic nature of these materials when burnt, time has become the crucial factor in preserving life and possessions against fire, almost everywhere indoors.

Economical, extremely sensitive, early-warning smoke  
10 detection devices have been developed to meet this modern day threat. The most effective detection device known to inventor employs an optical principle, whereby the light scattered off particles of smoke within a sampling chamber, is detected to produce an output proportional to smoke  
15 intensity. In this way, sensitivity to all forms of smoke, as rare as 0.01% per metre obscuration, (i.e. 20 micrograms/cubic metre equivalent to a visual range of 40 kilometres) is made possible. The fundamental requirement is to transport a sample of the smoke-laden air to said  
20 sampling chamber, by means of a smoke transport system. A sampling chamber is disclosed in my co-pending application No. PG 0820/83 filed 12th August, 1983.

Said smoke transport system may take the form of a pipe or network thereof, configured to draw a continuous  
25 small sample of air from the areas within which fire detection is required. The aggregate of all said areas constitutes one fire zone. Said continuous sample of air from said zone is drawn by means of a fan, downstream from said sampling chamber. Each location where an opening is  
30 made to allow the passage of air into said smoke transport system, constitutes a sampling point.

Under normal, non-fire conditions, the atmosphere may be relatively clear of smoke depending upon the use of the premises. Dormitories in a school, or partitioned  
35 office blocks for example, would have a relatively clear atmosphere. However, the kitchen in each House Master's



quarters of that school could have a smokey atmosphere at cooking times, while bathrooms would regularly become steamed. Furthermore, certain areas of a factory such as a main workshop may have a polluted atmosphere whereas other  
5 areas in the factory are relatively clear. Thus in one building, there could be a mixture of clear and laden atmospheres. The use of sensitive smoke detection apparatus in said areas would certainly lead to false alarms.

One solution could be to alternate the use of  
10 thermal and smoke detection devices appropriately throughout the zone. In practice this would complicate an installation, requiring two types of control panel and the individual wiring of thermal detectors and the running of pipework for smoke detection. These complications would  
15 increase the overall cost significantly.

The most effective, economical and versatile solution is embodied in the present invention by providing an improved smoke detection system which is independent of normal or ambient foggy and smokey conditions not  
20 associated with a dangerous rise in temperature.

~~There is provided according to the present invention~~  
in a smoke detection system including an air sampling pipe and an associated smoke detection device the improvement comprising, an apertured housing adapted for connection to  
25 said pipe, a plug means in said housing controlling flow of ambient air to said air sampling pipe such that under normal ambient conditions ambient air is blocked from said air sampling pipe, said plug means consisting of, or being retained by, a low melting point substance such that when  
30 the ambient air temperature exceeds said melting temperature said air is admitted to said sampling pipe for exposure to said detection device.

In one aspect of the invention there is provided a heat activated sampling device for gaseous fluids including an apertured housing adapted to connect to a sampling pipe  
35 ~~for transporting gas, heat sensitive means for controlling~~



There is provided according to the present invention a smoke detector system including a sampling pipe which is connected to an associated smoke detection device, comprising:

5 an apertured housing adapted for connection to said pipe at a point on said pipe remote from the connection of said pipe to said associated smoke detection device;

plug means in said housing for controlling flow of ambient gaseous atmosphere to said sampling pipe such that  
10 under normal ambient conditions ambient gaseous atmosphere is blocked from said sampling pipe;

said plug means comprising temperature responsive means such that when the ambient temperature exceeds a predetermined value, said plug means becomes ineffective and  
15 permits the flow of ambient gaseous atmosphere, which is admitted to said sampling pipe for exposure to said associated smoke detection device.

20

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30

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~~flow of gas through the apertured housing, said means being ineffective to control the flow of gas when the surrounding gas temperature exceeds a predetermined minimum.~~

There is also provided in a smoke detection system  
5 requiring a gas sampling pipe; a device comprising a heat  
collecting blocking means retained in a housing by a stable  
temperature responsive substance adapted to block the flow  
of gas into said gas sampling pipe, said blocking means  
being ineffective to block the flow of gas when the  
10 surrounding gas temperature exceeds a predetermined  
~~maximum.~~

Conveniently, the present invention utilises a  
housing, a suitable wax or low melting point metal such as  
"Woods metal" and a heat-collector plug. Said wax or metal  
15 acting as an adhesive to retain said plug in such a manner  
that said sampling point is normally blocked. Said plug is  
configured, and is of suitable composition, to act as an  
efficient collector of heat from the surrounding  
atmosphere. Upon said plug collecting and conducting  
20 sufficient heat to melt said wax or metal adhesive, said  
plug falls away from said housing, to expose said aperture.  
Using wax or metal of melting point 67 degrees Celsius,  
results in exposure of said sampling point in fifteen  
seconds to four minutes, depending upon the design of the  
25 heat activated sampling point (H.A.S.P.) components.

The variation in delay times result from variations  
in design parameters such as surface area of the plug, its  
mass conductivity and various other factors. However,  
factors such as ruggedness and appearance in use may be  
30 adversely affected in achieving extremely short reaction  
times. The present invention is seen as an effective  
compromise taking into account these parameters.  
Considerations of cost and aesthetics may dominate the  
design choice.

35 In practice said fire zone may utilize the heat  
activated sampling point (H.A.S.P.) technique in every  
area, whilst a building may contain several said zones. The



H.A.S.P. technique would be appropriate in highly dusty areas, such as a joinery factory. Waxes of various melting points could be chosen in accordance with the maximum ambient temperatures prevailing. Thus, application in  
5 relatively hot and smokey environments such as boiler rooms or standby generator rooms would be possible.

#### BRIEF DESCRIPTION OF DRAWINGS

In the drawings figure 1 is a sectional view of a sampling point mounting base;

10 Figure 2 is a sectional view of a sampling point cartridge assembly;

Figure 3 is a sectional view heat collecting plug;

Figure 4 is an elevational view of a sampling point assembly;

15 Figure 5 is a graphical representation of comparative thermal performance of conventional heat detectors and the sampling point assembly of the present invention.

20 Figures 6a, 6b, 6c, 6d, 6e, 6f are schematic representations of but a few examples of heat collector;

Figure 7 is a schematic view of smoke detection system.

#### PREFERRED EMBODIMENT

In a preferred embodiment of this invention, a  
25 convenient circular mounting base (1) is provided. Said base is adapted to be mounted to the ceiling in various possible ways to suit circumstances. Accordingly said base is sized to match a standard circular electrical junction box of a type which may be surface-mounted or may have been  
30 pre-cast into a concrete floor slab. Said base is also configured for direct surface-mounting.

Push-fit airtight coupling to the pipe network is facilitated by tapered holes (2) into said base, permitting top entry, side entry, or tee-junctioning. An annular rim  
35 (3) is provided for aesthetic appeal and where appropriate, to provide a ledge to hide the end of a run of

surface-mounted rectangular conduit. The underneath of said base has a deep, tapered cylindrical recess (4), in the centre of which is the actual orifice (5) of said sampling point.

5 A cylindrical cartridge assembly (6) consisting of said housing (7) with an integral well to contain said wax adhesive (8) and said heat-collecting plug (9), is adapted to be held by wax adhesion in said recess, to block said  
10 protective guard means (10) to prevent damage from thrown objects, which might otherwise cause the seal of said wax to be broken and said heat collecting plug to fall away. Said mounting base is provided with counter bored holes (11) positioned at right-angles to the cross-section shown,  
15 to facilitate attachment to the ceiling or junction box by means of two screws.

The heat collecting plug should be of high heat conducting material such as copper, aluminium or ceramic.

20 With reference to Figure 5 the curve indicates a thermal profile of temperature against time in a test chamber housing various test heads. As can be seen a conventional quartz bulb sprinkler head has a delay time of approximately 13 minutes whereas a conventional thermal detector is in excess of 100 seconds. The sampling point  
25 assembly of the present invention is a little less than 80 seconds in the arrangement shown.

Considerable advantage is gained by the use of a removable cartridge assembly 6 which may be a press fit or threaded. The fire brigade may conduct testing of every  
30 sampling point at any time, simply by removing said cartridge and introducing test smoke. Moreover, should conditions within the zone change or should initial predictions of air clarity prove incorrect, said bases may have said cartridges inserted or removed at will. For  
35 uniformity in appearance said cartridges are made available with and without said heat-collecting plug installed, such that a cartridge of either type is inserted into every said

base.

Referring to Figures 6(a), 6(b), 6(c), 6(d), 6(e) and 6(f) these show schematically various examples of heat collecting plug or blocking means 9 housed in a recess 8 to shroud and block aperture 5.

The blocking member 9 is secured into the well by a wax adhesive for example TECHNIWAX 9210 which is an adhesive consisting of a long chain hydrocarbon wax having a melting point in the range of 64 to 68°C.

As mentioned previously various design parameters influence the delay time before the wax seal is melted and the blocking member 9 falls away to expose the aperture 5. Thus, the material may be thin and have a large surface area such as in Figures 6(a) and 6(f) resulting in relatively short delay times after 67°C is exceeded under test. Alternatively blocking members of thin material and relatively small surface area such as Figures 6(b) and 6(d) take longer to break the seal. Blocking members having greater mass and relatively high surface area such as Figures 6(c) and 6(e) also exhibited long delay times before breaking away from the wax seal. The latent heat of the wax, its mass and the surface area and geometry of the plug all become factors affecting the reaction time of the unit. The delay resulting from said reaction time may be of benefit in avoiding false alarms caused by transient but safe rises in temperature. The delay time for each example in Figures 6(a) to 6(f) is shown on each Figure.

The example depicted in Figures 3 and 4 of a finned heat collecting blocking member 9 surrounded by a guard provides a good balance of robustness yet exhibits a low delay time of approximately 78 seconds.

With reference to Figure 7 there is shown schematically a reticulation smoke transport system of sampling pipes 23 and 24 leading to various sampling areas to detect the presence of smoke in those areas.

The transport system leads back to a sampling

chamber or tube 22 of the type described in my co-pending Australian Patent Application No. PG0820/83 filed 12th August 1983 entitled "Smoke Detection Apparatus".

- Gas is continually drawn from the system by a fan 20
- 5 drawing through a diffuser 21 to enhance the performance of the said fan. In an alternative embodiment of the invention the blocking means may include a temperature responsive bimetallic strip (not shown) blocking the opening to the air sampling pipe. The strip may be of various dissimilar
- 10 metals, such as copper and steel, rivetted or welded together and arranged to distort upon the surrounding temperature level exceeding a predetermined level which is usually indicative of fire.

**CLAIMS**



THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A smoke detector system including a sampling pipe which is connected to an associated smoke detection device, comprising:

an apertured housing adapted for connection to said pipe at a point on said pipe remote from the connection of said pipe to said associated smoke detection device;

plug means in said housing for controlling flow of ambient gaseous atmosphere to said sampling pipe such that under normal ambient conditions ambient gaseous atmosphere is blocked from said sampling pipe;

said plug means comprising temperature responsive means such that when the ambient temperature exceeds a predetermined value, said plug means becomes ineffective and permits the flow of ambient gaseous atmosphere, which is admitted to said sampling pipe for exposure to said associated smoke detection device.

2. A system according to claim 1, in which said temperature responsive means comprises a low melting point substance.

3. A system according to claim 1, in which said temperature responsive means comprises a bimetallic strip.

4. A system as claimed in claim 2 in which said apertured housing comprises a base adapted for fastening to a support;

orifice means in the exposed face of said base for admission of said ambient gaseous atmosphere;

a cylindrical cartridge assembly, readily and detachably mounted on said exposed face to be in pneumatic communication with said orifice means;

said cylindrical cartridge assembly comprising said plug means and said low melting point substance.



5. A system as claimed in any one of claims 1 to 3, in which said apertured housing comprises a base adapted for fastening to a support;

orifice means in the exposed face of said base for admission of said ambient gaseous atmosphere;

a ventilared protective guard means, mounted on said exposed face to surround said plug means and said orifice means, for protecting said plug means and said orifice means from thrown objects.

6. A system as claimed in any one of claims 1 to 3, in which said apertured housing comprises a base adapted for fastening to a support;

an orifice in the exposed face of said base for admission of said ambient gaseous atmosphere;

said orifice ending in said apertured housing, at a branching pipe junction;

each of the branches of said branching pipe junction being a circular tapered hole ending at the surface of said housing;

whereby each of said branches is connected to a said sampling pipe which is push-fitted into a said branch.

7. A smoke detector system, as claimed in any preceding claim including a smoke detection device which comprises a sampling chamber where the presence of smoke is sensed;

a reticulation smoke transport system for continuously sucking ambient air samples from a plurality of spaced sampling locations, for combining said samples and for delivering said combined samples to said smoke detection device;

said reticulation smoke transport system comprising an exhaust fan for continuously sucking said combined samples out of said smoke detection means;



said reticulation smoke transport system further comprising a main sampling pipe connected to said sampling chamber for delivering said combined samples thereto;

a plurality of branch sampling pipes, each connected at one end to said main sampling pipe and having the other end terminated at a respective one of said plurality of spaced sampling locations;

whereby said exhaust fan sucks individual air samples from said plurality of sampling locations, through the respective ones of said branch sampling pipes, through the main sampling pipe, and out through said smoke detection device;

a sampling head connected to each branching sampling pipe at the said sampling location;

a portion of said sampling heads comprising means to individually and selectively block the admission of air samples from the respective sampling location to said respective branch sampling pipe when the temperature at said sampling head is below a value which is individually and selectively matched to a temperature high enough to indicate a danger condition at the background of said respective sampling location; the remainder of said sampling heads having no means to block the admission of air samples to said respective branch pipe;

whereby smoke present at the said remainder of said sampling heads is promptly conveyed to said sampling chamber while smoke present at said portion of said sampling heads is delayed and not conveyed to said sampling chamber until the temperature at the individual sampling head exceeds the respective temperature high enough to indicate a danger condition at the background of the respective sampling location.

DATED THIS 23RD DAY OF MARCH, 1988

MARTIN TERENCE COLE

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50 QUEEN STREET,  
MELBOURNE, VICTORIA 3000,  
AUSTRALIA

LJD:PNF:JC (6.14)



**DRAWINGS**

1/4

30 236/84

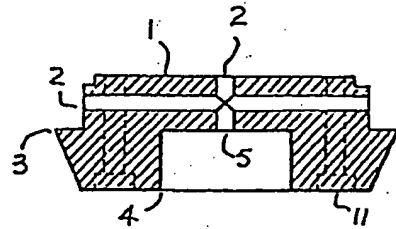


FIG. 1.

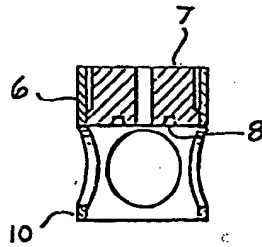


FIG. 2.

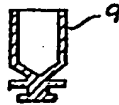


FIG. 3.

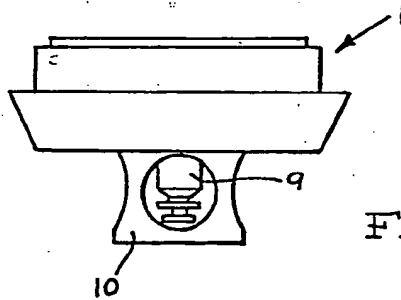


FIG. 4.

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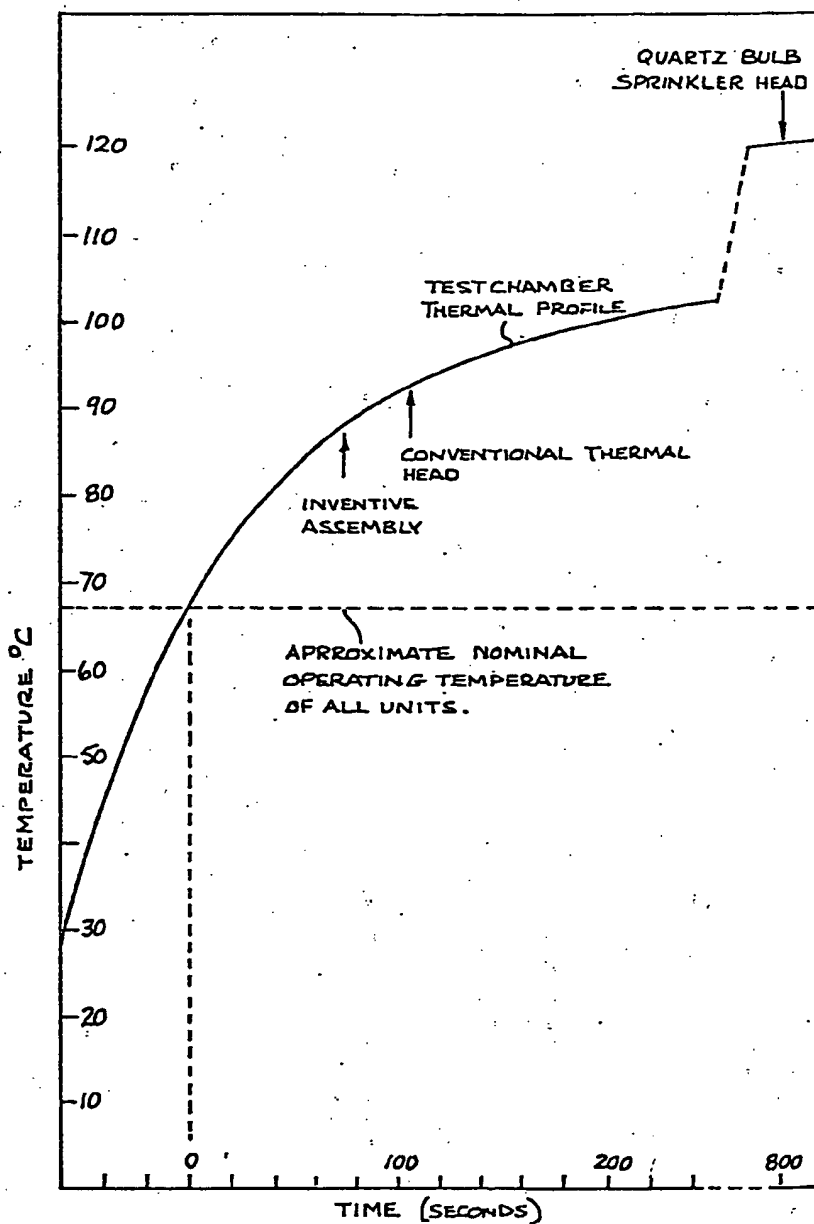


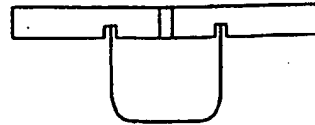
FIG. 5.

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140 sec

FIG. 6a



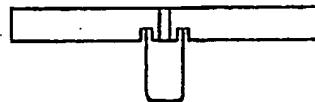
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FIG. 6b



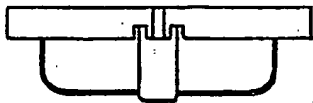
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FIG. 6c



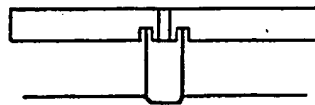
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FIG. 6d



217 sec

FIG. 6e



15 sec

FIG. 6f

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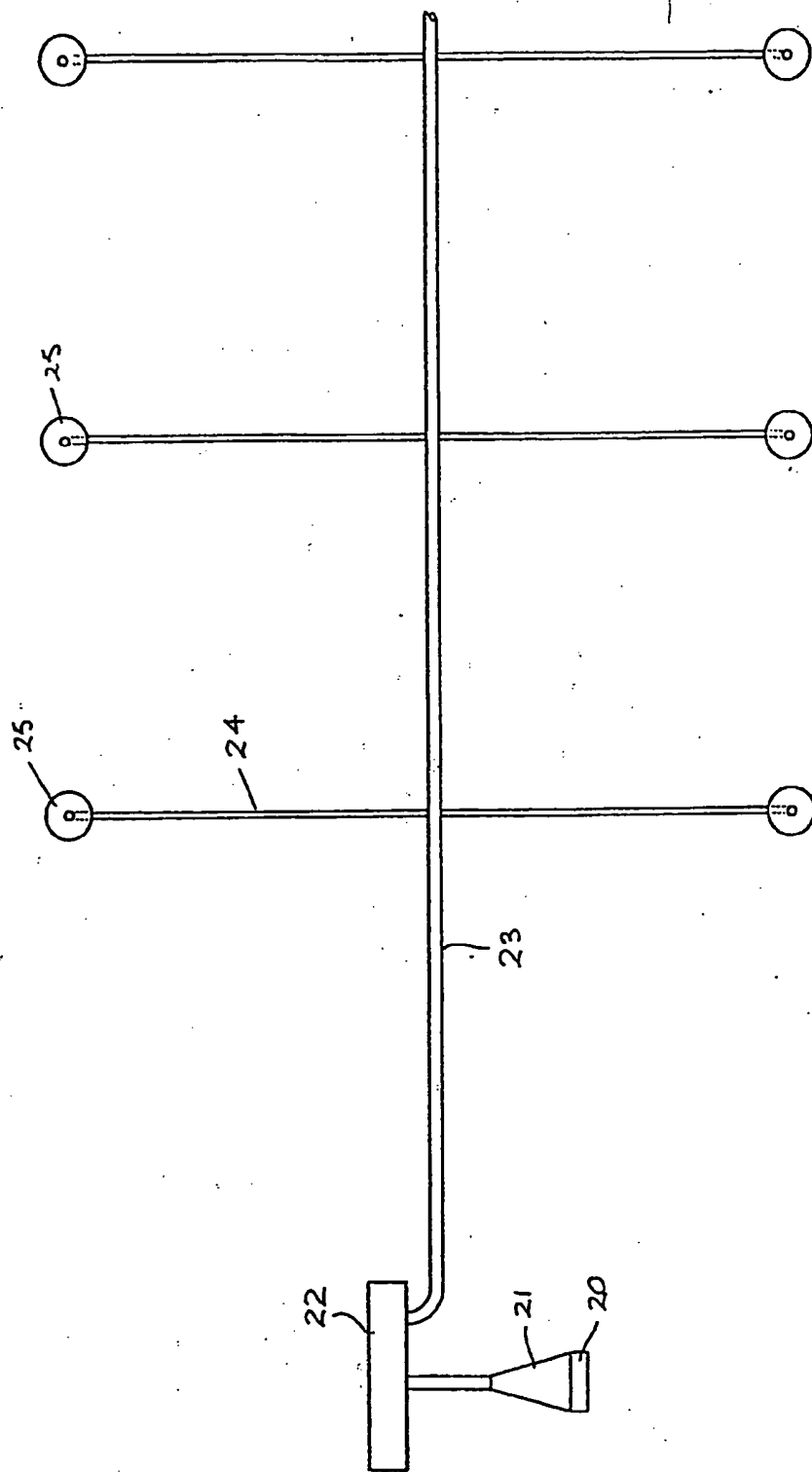


FIG. 7.



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